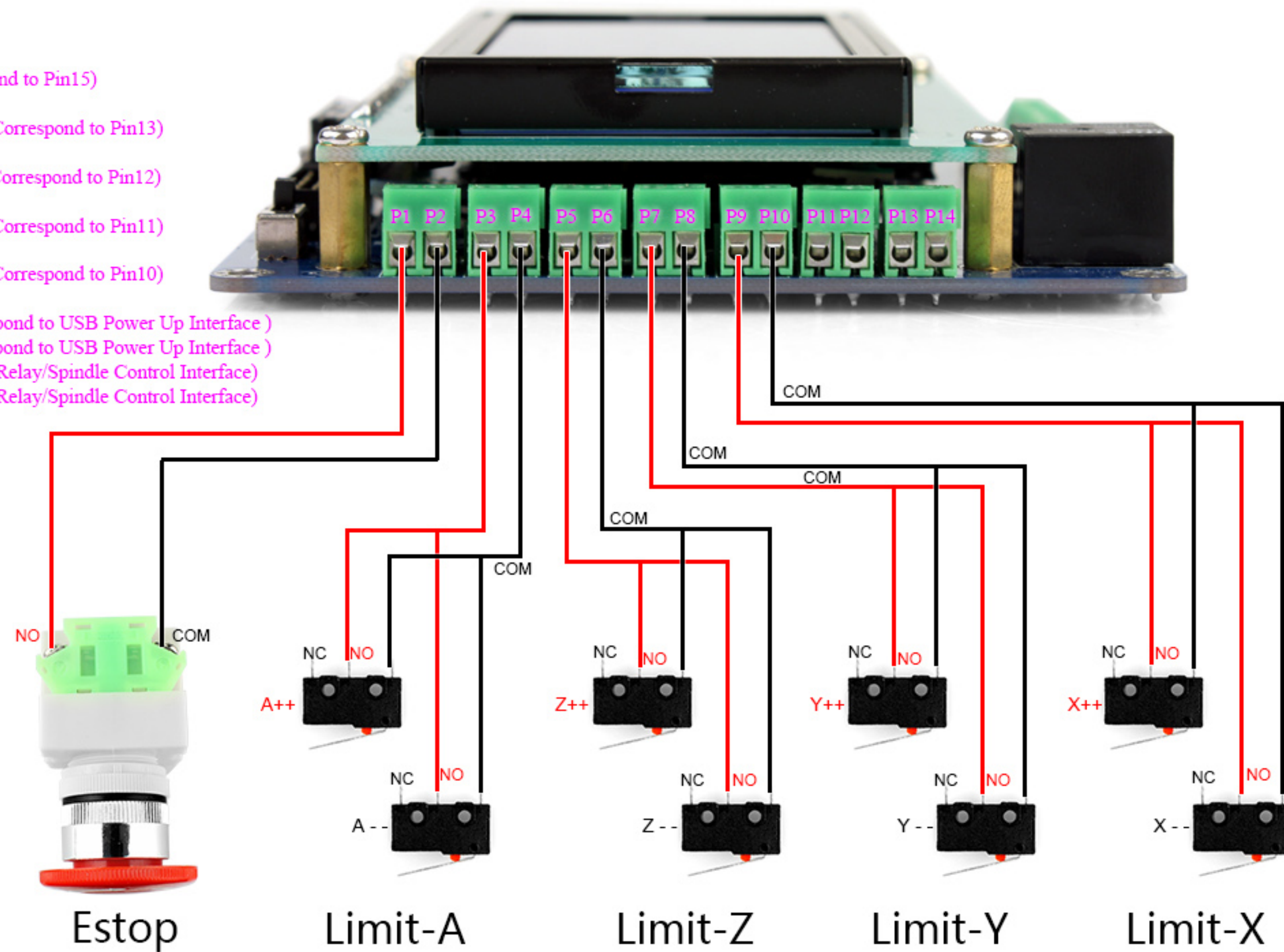


STEP 1

- P1. Estop(Correspond to Pin15)
- P2. COM
- P3. A Axis Limit (Correspond to Pin13)
- P4. COM
- P5. Z Axis Limit (Correspond to Pin12)
- P6. COM
- P7. Y Axis Limit (Correspond to Pin11)
- P8. COM
- P9. X Axis Limit (Correspond to Pin10)
- P10. COM
- P11. 5V - (Correspond to USB Power Up Interface)
- P12. 5V + (Correspond to USB Power Up Interface)
- P13. R1 (External Relay/Spindle Control Interface)
- P14. R2 (External Relay/Spindle Control Interface)



STEP 2

Limit/Estop Switch Setting In Mach3

Engine Configuration... Ports & Pins

Signal	Enabled	Port #	Pin Number	Active Low	Emulated	HotKey
X ++	☒	1	10	☒	☒	0
X --	☒	1	10	☒	☒	0
X Home	☒	1	10	☒	☒	0
Y ++	☒	1	11	☒	☒	0
Y --	☒	1	11	☒	☒	0
Y Home	☒	1	11	☒	☒	0
Z ++	☒	1	12	☒	☒	0
Z --	☒	1	12	☒	☒	0
Z Home	☒	1	12	☒	☒	0
A ++	☒	1	13	☒	☒	0
A --	☒	1	13	☒	☒	0
A Home	☒	1	13	☒	☒	0
B ++	☒	1	0	☒	☒	0
B --	☒	1	0	☒	☒	0
B Home	☒	1	0	☒	☒	0
C ++	☒	1	0	☒	☒	0
C --	☒	1	0	☒	☒	0
C Home	☒	1	0	☒	☒	0
Input #1	☒	1	0	☒	☒	0
Input #2	☒	1	0	☒	☒	0
Input #3	☒	1	0	☒	☒	0
Input #4	☒	1	0	☒	☒	0
Probe	☒	1	0	☒	☒	0
Index	☒	1	0	☒	☒	0
Limit Ovrd	☒	1	0	☒	☒	0
Limit Ovrd	☒	1	0	☒	☒	0
EStop	☒	1	15	☒	☒	0

Fins 10-13 and 15 are inputs. Only these 5 pin numbers may be

Automated Setup of Inputs

确定 取消 应用(A)